

Date: Tuesday, 5/23/2006 8:13:03 AM
 User: Kim Johnston

Process Sheet

SPLIT -1

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : O-RING
 Job Number : 27168
 Estimate Number : 11809
 P.O. Number : NIA Part Number : D25943
 This Issue : 5/23/2006 S.O. No. : NIA Drawing Number : D2594 REV B1
 Prsht Rev. : NC Project Number : N/A
 First Issue : NIA Type : PURCHASED PARTS Drawing Revision : B1
 Previous Run : NIA Material : NIA
 Written By : SEE COMMENT BELOW Due Date : 6/2/2006 Qty: 5,000 Um: Each
 Checked & Approved By : 06.05.23
 Comment : Est. B04.06.08 Reformat; Added Powder Coat KJ/JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 1315

Purchase as per Dwg D2594

Possible P/N: Parker 2-011

Material release note is required

C206/05/24

5000

2.0 MS28775011 O-Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5000.0000 Each(s)

O-Ring

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

PC 4/4/28 (2911)
 06.06.28 2911
 QSP015

PC 4/4/28 2911

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/06/30

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: O-RING

Job Number: 27168

Part Number: D25943

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



2911

Comment: DOCUMENT CONTROL

Inspection Level 21

06/06/30

Job Completion



4 06/06/29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

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NOTE: Date & initial all entries

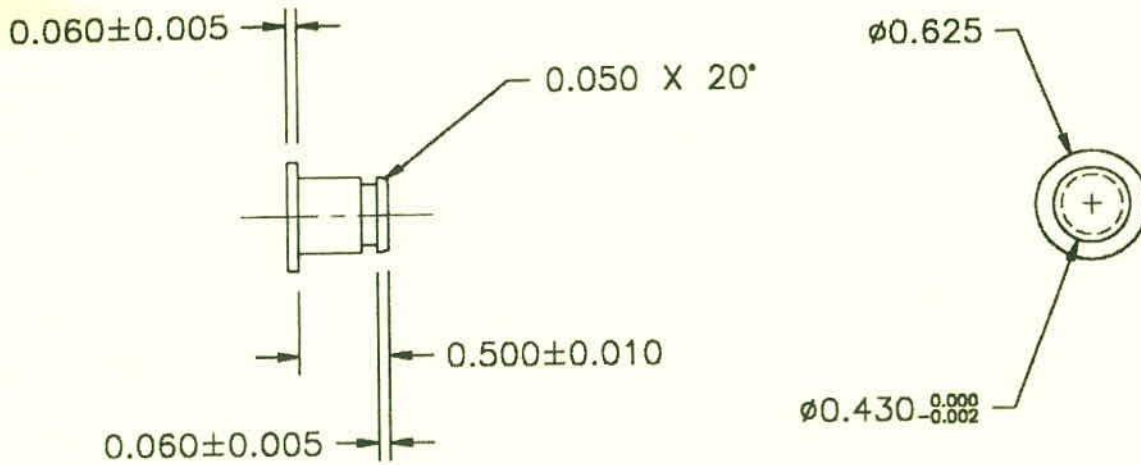
QA: N/C Closed: _____ Date: _____



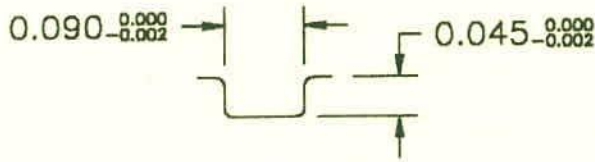
DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2594	REV. B SHEET 1 OF 1
DATE 96:09:16		TITLE PLUG	SCALE 1:1
B	97:03:15	ADD GROOVE AND O-RING	
B1	RF 02.08.26	ADD Powder coat, QSI 018, & QQ-A SPECS.	

D2594-1 PLUG:

RELEASED
97/03/27 DS



GROOVE DETAIL (SCALE 5:1)



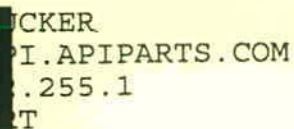
TOLEANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
BREAK ALL SHARP CORNERS 0.010 MAX
MATERIAL: 5052-H32 OR 6061-T6 OR 1100-O
FINISH: ACID ETCH, ALODINE
POWDER COAT WHITE (REF. 43.5.1) PER QSI 005 4.3

PER QQ-A-225/7 (5052)
OR QQ-A-225/8 (6061)
OR QQ-A-225/1 (1100)
OR QQ-A-200/8 (6061)

D2594-3 O-RING: 5/16 ID, 7/16 OD, 1/16 WIDTH
(PARKER 2-011)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 27168

D2594 PLUG ASSEMBLY INCLUDES: (1) D2594-1 PLUG
(1) D2594-3 O-RING



API
2461 46th Ave.
LACHINE QC H8T 3C9
CANADA
Phone: 514-636-5720
Fax: 514-636-6092
GST # 143526788RT

NUMBER 80079532	DATE 06/23/2006
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PLEASE REMIT TO:

PO Box
Calgary AB T2P 2H6

REFER TO INVOICE NUMBER WHEN REMITTING

5101879

6100481

BILL TO DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
CANADA

SHIP TO DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
CANADA

Phone No: 613-632-9577

Page: 1

CUSTOMER PURCHASE ORDER NO. PO000001315		ORDER NO. / DELIVERY NO. 63634 - 80079532				
SHIPPED VIA WILL CALL		DELIVERING PLANT API - Montreal		CARTONS 1		
QUANTITY		DESCRIPTION MATERIAL	U/M	LIST PRICE	UNIT PRICE	EXTENDED PRICE
ORDERED	SHIPPED					
4,031		PACKING Back Order QTY: 1,120 MS28775-011	EA	0.43	0.15	436.65
		Item Total				436.65
		Canadian GST ¹				30.57

TOTAL
CAD

467.22



API
2461 46th Ave.
LACHINE QC H8T 3C9
CANADA



Delivery Note

Shipping Address

DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
CANADA

Forwarding Agent's Address**Shipping Instructions**

Detailed Shipping Instructions at the
end of the document

Packing Instructions

Detailed Packing Instructions at the
end of the document

Information

Document Number	80079532
Document Date	06/19/2006
Purchase Order No.	PO00001315
Purchase Order Date	05/25/2006
Sales Order Number	63634
Sales Order Date	05/25/2006
Customer Number	6100481
Shipping Conditions	FXPri 1D (Intl 1-3D)
Incoterms	
Cust Ship Acct	
Delivery Date	06/20/2006
Bill of Lading	
Total Weight	8.733 LB
Total Volume	2.911 IN3

Item	Material	Material Description	Quantity	Weight	Batch Num
10	MS28775-011	PACKING			
	Total Qty Ordered: 4,031.000 EA Remaining Qty: 1,120.000				
	Batches				
	S489670124	61.000 EA	0.183 LB	LOC: 001	1103-09-00
	0000023599	2,850.000 EA	8.550 LB	LOC: 001	1103-09-00
Shipping and Packing Instructions					

2911 / 6/4/28

****CERTIFICATE OF CONFORMANCE****

I hereby certify that the aircraft parts described herein were acquired from a source of supply that is consistent with the conditions under which Transport Canada distributor approval number 77-98 has been granted.

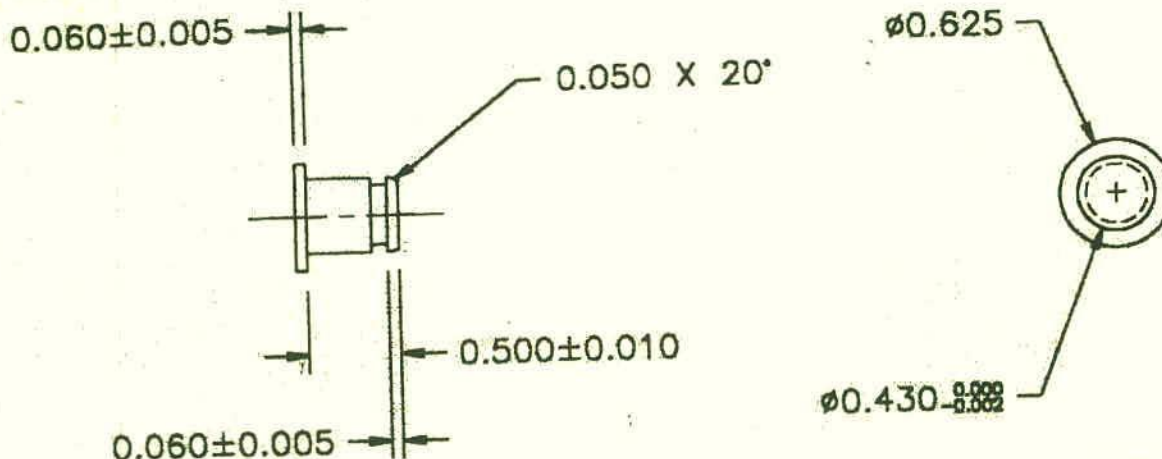
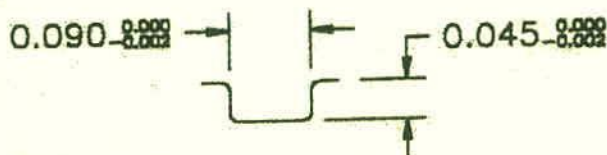
Authorized Signature

Rw



DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2594	REV. B SHEET 1 OF 1
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D2594-1 PLUG:**RELEASED**
97/03/27 PSGROOVE DETAIL (SCALE 5:1)

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BREAK ALL SHARP CORNERS 0.010 MAX

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PER QQ-A-225 / 7 (5052)
OR QQ-A-225 / 8 (6061)
OR QQ-A-225 / 1 (1100)
OR QQ-A-200 / 8 (6061)

D2594-3 O-RING: 5/16 ID, 7/16 OD, 1/16 WIDTH
(PARKER 2-011)

OR MS28775-011

D2594 PLUG ASSEMBLY INCLUDES:

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- (1) D2594-3 O-RING

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27168

